From: Rus Anderson [mailto:randerson@gwacsdefense.com]

Sent: Tuesday, April 21, 2020 1:38 PM

To: russell@kearms.com

Cc: Jud Gudgel <jgudgel@gwacs.us>; paul.levy@brownells.com

Subject: RE: Cease and Desist

Russell,

Please see the email below. We have not received a response from you and would request you reply soon or we will have to consider other action to protect our rights.

Rus

Russell L. Anderson Colonel USMC (Ret) Director of Programs and Compliance GWACS Defense, Inc. GWACS Armory, LLC 7130 S. Lewis Ave, Ste 300 Tulsa, OK 74136

Office: 918-794-5670 Ext. 200

Fax: 918-794-5675 Cell: 918-232-0118

From: Rus Anderson

Sent: Tuesday, April 7, 2020 4:22 PM

To: russell@kearms.com

c: Jud Gudgel < jgudgel@gwacs.us>

Subject: Cease and Desist



Russell,

Mam sending this email on behalf of Jud Gudgel and GWACS Armory, LLC. Today it has come to our attention that you (more specifically, your employer, KE Arms) are attempting to develop a GWACS CAV-15 M III in direct conflict with our intellectual property rights. Please consider this email as a demand to Cease and Desist this activity immediately.

As you are aware, GWACS purchased all the equipment, molds, designs, and related IP from Calvary Arms in 2011, and own exclusive rights to such. In 2015, we attempted to form a broader relationship with KE Arms in order to allow the manufacture of an aluminum version of the CAV15 MK II and MK III lower receiver for GWACS to market. Under this premise, we shared our latest designs with you and jointly executed a Nondisclosure Agreement (NDA) of the designs (copy attached). It appears that the MK III is the design you are currently attempting to market.

As mentioned above, by this email GWACS Armory is providing you official notice to Cease and Desist the use, manufacture and marketing of any designs, IP and other likeness to the GWACS Armory CAV 15 MKII and MKIII immediately.

We would be willing to discuss a licensing arrangement between GWACS and KE Arms, both as a manufacturer for GWACS Armory and as a manufacturer of a KE Arms Variant under license from GWACS. If this is something you and your employer would be interested in pursuing, I look forward to hearing from you soon.

We have enjoyed a long and great relationship over the years and I would like to continue that relationship, if at all possible. However, if we can't quickly come to a mutual agreement and licensing agreement, we will be forced to take legal action to protect our intellectual property.

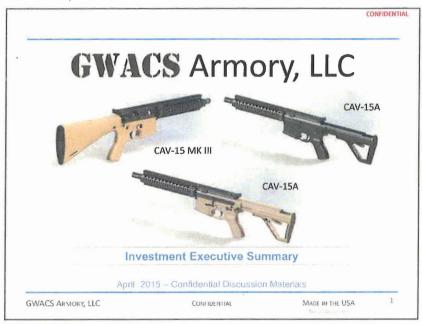
Rus

Russell L. Anderson
Colonel USMC (Ret)
Director of Programs and Compliance
GWACS Defense, Inc.
GWACS Armory, LLC
7130 S. Lewis Ave, Ste 300
Tulsa, OK 74136

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1

EXECUTIVE SUMMARY

CONFIDENTIAL

- GWACS Armory, LLC. (GAL) is a federally licensed manufacturer and import/exporter of firearms. GAL manufactures and sells a Polymer semi-automattic AR-15 lower receiver known as the CAV-15 MK II as well as a fully automatic version for military and law enforcement customers. In 2012 GAL purchased the intellectual property, tooling, injection molding and vibration welding equipment to manufacture the CAV-15 MK II, an AR-15 Lower Receiver with a fixed stock. GAL moved the manufacturing equipment to Tulsa, OK in early 2012 spending approximately nine months getting manufacturing up and running; the CAV-15 MK II had not been in production since 2009.
- GAL is currently seeking \$500,000 to finalize development and bring to market the new CAV-15A and CAV-15 MK III lower receivers/rifles. The CAV-15A and CAV-15 MK III benefit tremendously from advancements in modeling and injection mold tooling allowing for dramatically lower cost production and superior strength and aesthetics. The CAV-15A is an entirely new generation of the polymer AR-15 platform with an integrated collapsible stock.
- GAL's immediate focus is to finalize the development and have the new tooling built for the CAV-15A, CAV15 MK III, and fore grip. We are nearing completion of an eight month development cycle on the new
 models as well as matching front furniture. Manufacturing process for the injection molot tooling will take
 approximately ten weeks. During this period GAL will focus our branding, marketing and advertising
 strategy to most effectively realize sales revenue and profitability for our stakeholders.

GWACS ARMORY, LLC

Company stand

MADE IN the USA

2



INTRODUCTION

CONFIDENTIAL

GAL is an engineering and firearms manufacturing innovator of polymer AR-15's in the commercial marketplace with an excellent reputation for quality products and superior customer service.

The CAV-15A and CAV-15 MK III will be the premier lightweight durable polymer AR-15 lower receivers with a significant cost advantage over comparable systems.

More than one million AR-15's were sold in 2012 and annual sales are estimated to increase 7-10% each year. Sales of AR-15 rifles and accessories are estimated to be between \$1.25 and \$2.0 billion annually. GAL has established a dominate position within the AR-15 market segment for durable lightweight polymer solutions.

Use of funds:

- Completion of the next generation Polymer AR15 lower focused on improvements suggested by weapons experts, dealers and end customers.
- Investment in tooling for new products and additional manufacturing equipment to allow us to significantly reduce cost and enter the market as a high quality, low cost leader while maintaining excellent margins throughout the product line.
- Aggressive marketing campaign to increase brand recognition and sustain loyalty with current and future customers.

The vision and experience of our management team combined with an exceptional Advisory Board offers many years of combined experience in product development, manufacturing and sales providing the necessary ingredients to implement our comprehensive strategic plan.

GWACS ARMORY, LLC.

MADE IN THE USA

3

HIGHLIGHTS

CONFIDENTIAL

- > Technology leader for strength and durability in the lightweight AR-15 market
- > Low cost producer and sales leader with excellent margins
- Multiple leading edge products
 - ✓ Adjustable Stock CAV-15A
 - ✓ Fixed Stock CAV-15 MK III
 - ✓ Matching Fore Grip / Front Furniture
- > Multiple Profitable Markets
 - ✓ Commercial markets
 - ✓ OEM
 - ✓ Law Enforcement Markets
 - √ Foreign Markets

GWACS ARMORY, LLC

MALE IN III USA

CAV-15A The CAV-15A is the next generation polymer AR-15 lower which includes the most requested feature, an *integrated adjustable stock* AR-15 platform with multiple butt stocks available offering significant advantages in the AR-15 marketplace in form, function, quality and price. Multiple features and traits from high end, + \$180, adjustable stocks. Latest injection molding process with exceptional fit and finish

Multiple color options – Standard Black, FDE, Coyote Tan, O.D. Green and virtually any other color as well as factory Hydro-Coating Light Weight Polymer design - 1ib 2 oz. stripped (includes adjustable stock) and 1lb 12 oz. populated and ready for an upper receiver. Fully-featured, adjustable butt stock with a modular design that offers the stability of a fixed stock with consistent cheek weld in any position and eight-position length-of-pull (LOP) adjustment with an integral preset system allowing direct access to a preferred position for all size shooters and shooting styles.

Based on the standard AR-15 platform Integrated ribbed buffer tube provides greater reliable buffer operation in dirty environments
 Integrated single point sling mount(s) Larger integrated trigger guard for gloved hand operation Limited Lifetime Warranty - Unique in the industry. Year free replacement on material/manufacturing defects
 After first year there is a \$35 fee for replacement MSRP Pricing -Stripped Retail Price \$179.00 (stripped lower receiver includes buffer tube, stock, pivot and take down pins, trigger guard) Fully Populated Retail Price \$259.00 GWACS ARMORY, LLC MADE IN THE USA

CAV-15 MK III The CAV-15 MK III receiver offers significant functional and cosmetic improvements over the current CAV-15 MK II. GWACS Armory worked with existing customers of the CAV-15 MK II to incorporate functional and cosmetic improvements and the most desired features into the new CAV-15 MK III while lowering the MSRP considerably. Latest injection molding process with exceptional fit and finish
Multiple color options -- Standard Black, FDE, Coyote Tan, O.D. Green and virtually any other color as well as factory Hydro-Coating Light Weight Polymer design - 1lb 3oz. stripped and 1lb 12.3oz. populated and ready for an upper receiver. · Based on the standard AR-15 platform Integrated ribbed buffer tube provides greater reliable buffer operation in dirty environments Integrated single point sling mount(s) Larger integrated trigger guard for gloved hand operation Limited Lifetime Warranty Year free replacement on material/manufacturing defects
 After first year there is a \$35 fee for replacement Stripped Retail Price \$119.00 (stripped lower receiver includes buffer tube, stock, pivot and take down pins, trigger guard) • Fully Populated Retail Price \$199 6 GWACS ARMORY, LLC VINE IN THE USA

CONFIDENTIAL

LOW COST PRODUCER AND SALES LEADERSHIP STRATEGY

- Low Cost Sales Leader MSRP at least 30% lower than Colt/Bushmaster. GAL low cost sales strategy will attract additional customers into the AR-15 market which is projected to see well over one million rifles sold in 2013.
- Low cost of production and high level of quality enables GAL to sell well below average industry prices penetrating the larger market while maintaining attractive profitability.
- Comparative Cost of Goods Sold:
 - GWACS GAR -15 Total material cost per lower receiver is approximately \$7.50 and can be produced at a rate of 60 units per hour per machine.
 - Colt/Bushmaster Total cost of forgings and materials for a comparable lower receiver to the CAV-15A is over \$205 with a production rate of approximately 5 – 8 per hour per machine.
- Marketing, advertising and sales:
 - GAL will have four channels to market.
 - · Direct Retail Sales -Online/Storefront
 - Dealer Sales
 - Distribution Sales
 - Foreign Sales
 - · Direct and through Import/Export Brokers

GWACS ARMORY, LLC

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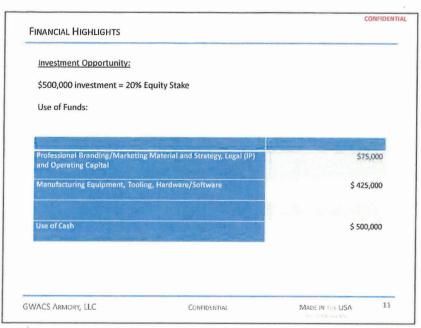
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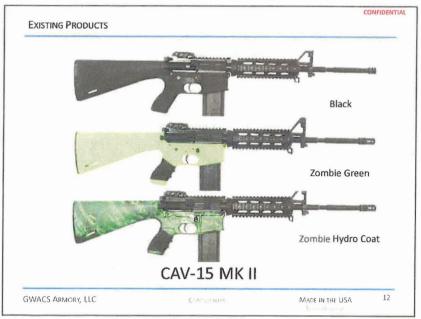
GWACS Armory, LLC		COMPETITIVE COMPARISON			
	Colt and Bushmaster Alaminum - Screw in Buffer Tube)	New Frontier (Polymer – Screw in Buffer Tube)	GWACS - CAV-15A and CAV-15 MIC (Polymer - Integrated Buffer Tube)		
Price (Populated Lower)		\$169	\$399 and \$259		
Weight		18b · 11 5az	1th - 1202 and 1th - 12.302		
Adjustable Stock	Yes	Yes	CAV-15A Yes CAV-15 MI III - Fixed		
Color(s)		heat	Primary - Black, Flat Dark Earth, OD Green, Coynte Tan Specially - Zombie Green, Pink, Purp (Virtually any color can be matched		
Corrosion Resistance	Moderate Resistance	High Resistance	High Resistance		
Durability – Flex	Metal Stays Bent	Breaks at Buffer Tube Connection	Designed to Flex (CAV-15 MK II has been run over by truck and still functions today)		
Banned in which States	NY, CT, NJ and MA	NY, CT, NJ and MA	CAV-15 MK III - NY CAV-15A NY, CT, NJ and MA		
Full Auto	Yes		Yes		
Manufacturability	The second secon	- High Rate - Dependent on 3's Party for Buffer Tube and Adjustable Stocks	- High Rate - Fully Manufactured by GWACS Armo in Tulsa, OK		
Production Costs		tow	Low		
GWACS ARMORY, ELC		25 d'H-9111.52	MADE IN THE USA 8		

CONFIDENTIAL STRENGTHS, WEAKNESS AND OPPORTUNITY Strengths Management team with solid experience - Proven product already successful in the market Great reputation for quality product and customer support Relationships within the gun industry - Falcon Industries, Magpul, Colt, Adcor, JSE Over 120 certified dealers and growing Weakness Resources and equipment
 Small buying power for third party items
 Single product (CAV-15 MK II) - Very little Marketing and Advertising Opportunity Market is migrating to custom AR-15 market where customers want choices in colors. Glock and the CAV-15 MK II have "broken the glass ceiling" for polymer acceptance
 The CAV-15 MK III and CAV-15A low production costs allow for large margins while enabling GWACS Armory to become the dominate low cost provider in the AR-15 marketplace - The projected AR-15 market continues to see healthy growth each year - Typical AR-15 owner has more than one and intends to buy more 9 GWACS ARMORY, LLC CONFIDENTIAL MADE IN THE USA

CAV-15 MK III to	commercial	markets and	we have not inc	luded the large	s of the CAV-15A a foreign markets. (- 5% of the curren	GAL	
		Calendar Year Ended					
	2016	2017	2018	2019	2020		
Product Sales	1,141,058	16,077,590	22,222,546	29,553,206	39,691,461		
Net income Before Tax (loss	(\$190,993)	\$3,581,036	\$5,758,618	\$8,482,590	\$12,333,592		
D ividend Distributions	(\$190,993)	\$2,148,621	\$3,455,171	\$5,089,554	\$7,400,155		
					ey Stick" from 2016 - 2017		

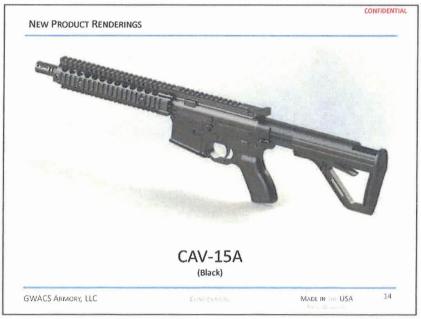


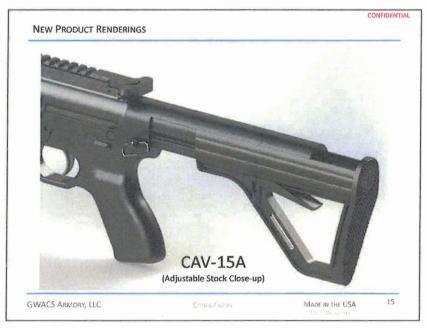
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13





15



VIEW CART BECOME A DEALER







DUE TO EXTREMELY HIGH ORDER VOLUMES, ORDERS MAY TAKE 2-3 WEEKS TO SHIP. EMAILING US IS THE BEST WAY TO GET THROUGH. ORDER VOLUMES ARE INCREDIBLY HIGH. WE CANNOT ANSWER PHONE CALLS IN REAL TIME AND PROCESS ORDERS. PLEASE LEAVE A VOICEMAIL OR EMAIL US AND WE WILL GET BACK TO YOUR AS SOON AS POSSIBLE.

WE ARE NOT A RETAIL STORE



EXCELLENCE IN MANUFACTURING

The Wayback Machine - https://web.archive.org/web/20201202125959/http://www.kearms.com/KP-15-polymer-receiver.aspx

Search:

SHOP

TECH/FAQ CONTACT

KP-15 POLYMER RECEIVER



Item #: 1-61-01-002

Availability: PRE ORDER Will Ship in 6-10 Weeks

Price: \$199.95

Configuration:

- BLACK/Complete Mil-Spec Parts Kit Installed
- OBLACK/DMR Trigger Parts Kit (Mil-Spec Selector and Mag Catch) / add \$90.00
- OBLACK/Complete Parts Kit with SLT-1 and Ambi Selector and Ambi Mag Catch Installed / add \$240.00
- O FDE/Complete Mil-Spec Parts Kit Installed
- FDE/DMR Trigger Parts Kit (Mil-Spec Selector and Mag Catch) / add \$100.00
- FDE/Complete Parts Kit with SLT-1 and Ambi Selector and Ambi Mag Catch Installed / add \$240.00

Quantity:

ADD TO CART >

DESCRIPTION

10-31-2020:

Pre-Orders of the KP-15 receivers have been substantial. We are obligated to ship product to our industry partners like Brownell's who have had long standing orders first. By placing an order you understand it may take up to 6-8 weeks to fill orders for black receivers, and 8-10 weeks to fill orders for flat dark earth

The KP-15 is a monolithic polymer AR15 style receiver made from injection molded 30% glass filled nylon incorporating the buttstock, buffer tube, pistol grip, and trigger into the receiver design as integral components. **PLAINTIFF'S**

This manufacturing process offers several advantages

- Lighter weight compared to similarly configured receivers
- · Lower cost to similarly configured receivers
- Increased production speed and elimination of sub components through integration; especially important during high demand cycles in the market.

Armory-0307

Features Include:

- Compatibility with most common AR15 uppers and lower parts kits
- Flared magwell to make reloads under stress easier to perform.
- A1 Length 13" Length of Pull (LOP) Buttstock to fit a wide range of shooters
- MLOK Slots at rear of stock for sling attachement points or run a strap through it for simple sling attachment
- Holes at the front of the stock for QD socket inserts for more sling attachment options
- · Improved grip for comfortable use
- · "Winter" Trigger Guard

Stripped Lowers Include (WE ARE ONLY SELLING COMPLETE LOWERS DIRECT CURRENTLY)

- · Pivot and Take Down Pins
- KP-15 Selector Detent
- Buttplate
- 5/64" Roll Pin to Retain Buffer Detent

Technical Information

- The KP-15 receiver uses a Carbine buffer and spring
- The Take Down and Pivot Pins have the detents built into them; eliminating the spring and detent holes in the lower increases durability.
- The buffer detent (should you choose to use it) is held in place with a 5/64" Roll Pin
- The KP-15 is compatible with all Mil-Spec Fire Control Groups
- The KP-15 is compatible with cassette style match triggers including the KE Arms DMR and SLT units. The retention system of these triggers with D-Clips in the bushings to retain the fire control pins makes them better suited for use in the KP-15 than other designs that require captured pins.
- The hammer pin area is wider for durability; Standard AR15 hammer pins can still be used but we offer a longer hammer pin for customers preferring a flush pin for
- Safety selector spring and detent load from the top and then the selector is slid over them. Standard selectors can work but removing them can be particularly difficult. We recommend the use of our optimized mil-spec selector or optimized ambi selector to make removal easier. Follow our assembly guide for further instructions.
- The KP-15 is compatible with standard AR15 uppers in calibers including .223/5.56mm NATO, .300 Blackout, 6.5mm Grendel, 6.8mm SPC; make sure you use the appropriate weight carbine buffer for your rifle to eject at 3:00-4:00.
- The KP-15 is compatible with 9mm blowback systems with a 5.4oz carbine buffer minimum. Use heavier buffers as long as your gun can cycle reliably. Failure to use this minimum buffer weight can damage the lower
- Big Bores: .458 SOCOM, .50 Beowulf, .50 BMG: We will never test these calibers enough to guarantee function and durability over time; use at your own risk.

Cerakoting: If you intend to have your KP-15 Cerakoted we recommend you use We Plead the 2nd as they are experienced in coating polymer receivers and have our authorization. The bake should be done at low temperatures (<190 Degrees F) and with an upper in place to prevent warping.

Warranty:

The KP-15 has a lifetime warranty for normal use.

Sling Attachment points wearing out is not grounds for a receiver replacement.

If the receiver breaks through misuse or neglect, we will replace it ONCE for \$65.00.

Structural modifications including stock shortening and removal of material and dyeing the receiver void the warranty.

If you intend to register your KP-15 as an NFA weapon test it thoroughly before doing so in a Title 1 Configuration. Once you Form 1 or Form 2 it, you are legally the manufacturer and we cannot service or support it as easily. Should your receiver require warranty replacement we can only replace it with a title I receiver and we are not responsible for tax stamps or NFA fees

My Account

KE-15

Tech Guide / FAQ

Privacy Policy Return Policy

(c) 2013 480-256-9745 info@kearms.com 4343 E Magnolia S Phoenix AZ 85034

My Cart

KE.308 Swag

Contact Us Warranty

Terms & Conditions

Shipping Policy

Ecommerce software by AmeriCommerce

Russell Phagan

www.SinistralRifleman.com

Contact

Tel: 480.466.8832

E-mail: SinistralRifleman@hotmail.com

Objective

To secure a position in a well established company with a stable environment that will allow me to use my extensive knowledge and skills in the firearms industry.

Key Skills

- Broad industry and product knowledge
- Experience in logistics
- Order & Vendor Management
- Product Purchasing & Resale
- Knowledge of Microsoft Office Programs
- Knowledge of QuickBooks Manufacturing & Wholesale Edition
- Computer/Internet Savvy
- Customer Service & Internet Sales

Work Experience

Cavalry Manufacturing, LLC

June 2010 - September 2012

Job Title: Office Manager

PLAINTIFF'S EXHIBIT 48

Administrative/Office

- Shipping and Receiving
- Purchasing
- Phone Sales and Customer Service
- Invoicing using Quickbooks Manufacturing and Wholesale Edition
- Created pricing structures for wholesale and OEM products
- Credit Card Processing
- Website updates
- Wrote instruction sheets/manuals for products, created internal company forms

Management

- Recruiting and hiring of employees
- In charge of running full operations in owners absence.
- Training in production duties and company procedures
- Production Scheduling and delegation of manufacturing duties to staff.
- Mediated and monitored a work environment of multiple employees.
- Payroll processing
- Managed vendor invoices, orders as well as collecting payments due and processing outgoing payments.
- Expanded networking through personal shooting blog, competitions and attending trade shows such as Shot Show for purchasing and sales.

Manufacturing

- Assembly of handguards, telestocks, and other products
- Packaging and shipping of products.
- Product evaluation and testing, Product Improvement and Troubleshooting

Misc.

- Produced and Edited Instructional and Advertising videos for internet and trade shows
- Attended SHOT Show as company as purchaser/company rep

Cavalry Arms Corporation

2007-2010 Vice President

2004-2007 Office Manager

2001-2003 Assembly/General Labor

Administrative/Office

- Shipping and Receiving
- Purchasing
- Phone Sales and Customer Service
- Invoicing using Quickbooks Manufacturing and Wholesale Edition
- Created pricing structures for wholesale and OEM products
- Credit Card Processing
- Website updates
- Wrote instruction sheets/manuals for products, created internal company forms

Management

- Recruiting and hiring of employees
- Training in production duties and company procedures
- · Production Scheduling

BATF/FFL Regulatory

- 4473 over the counter sales and NICS checks
- Manufacturing and A&D Log from August 2006 to March 2010
- Filed NFA Forms for manufacture, transfer, and sale
- Serializing of CAV-15 receivers
- Internal compliance audits

Manufacturing Related Duties

- Assembly of CAV-15 receivers and rifles
- Rifle/Receiver Warranty/Repair
- Assembly of handguards, telestocks, and other products
- Packaging of orders
- Product evaluation and testing, Product Improvement and Troubleshooting

Misc.

- · Produced and Edited Instructional and Advertising videos for internet and trade shows
- Attended SHOT Show as company sales staff working a booth and as purchaser

Sinistral Shooting Technologies, LLC

2003-Present

Job Title: Controlling Member

2003 Designed and Produced SST-870 and SST-590 AR15 stock adapter systems for Remington and Mossberg shotguns.

2005 Sold SST-870 and SST-590 to Cavalry Arms Corp

2006 Testing and Evaluation of AGP Arms Saiga-12 Magazines

2010 Purchased CAV-15 Mold and IP from Cavalry Arms Corp.

2011 Negotiated asset sale of CAV-15 Mold and IP to GWACS Armory

2012 fall to present ongoing consulting for Smart Firearms Training Devices

Education

Mountain View High School Mesa, AZ Class of 2000

Mesa Community College 2000-2001

NRA Instructor Certification; Pistol, Personal Protection in the Home 2012

Multiple Firearms Operator/Tactical Class 2004-2008 (complete list available upon request)

Arizona Concealed Weapons Permit Holder since 2003

Activities and Interests

- Competitive Action Shooter (local and national) Complete match results available upon request.
- Blogger: Match, Training, Gear reviews and videos (www.SinistralRifleman.com)
- Youtube Channel with Shooting/Gear Videos with ~1,000 subscribers, and ~1,000,000 video views.

1:40 🗖 🛚 🙆

① * 🖤 🔏 🖫

← Russell Phagen

Thursday, Feb 22, 2018 • 2:20 PM

Need to get some more black lowers coming

Friday, Feb 23, 2018 • 12:27 PM

Thursday, Mar 8, 2018 · 6:25 PM

I have another customer having the same issue with a receiver and our selector

Yep I think the mold may be done. I look around and send some earlier ones

I'm going to have these guys send it back to you otherwise it will have to go back through a dealer for the replacements

You wit replace them?

① Text message







Thursday, Mar 8, 2018 • 6:25 PM

I have another customer having the same issue with a receiver and our selector

Yep I think the mold may be done. I look around and send some earlier ones

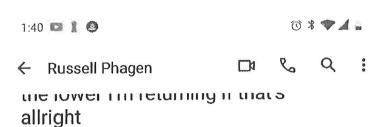
I'm going to have these guys send it back to you otherwise it will have to go back through a dealer for the replacements

You can't replace them?

Wednesday, Mar 14, 2018 • 11:27 AM

Please send one extra buttplate. Or I can take one off the lower I'm returning if that's allright

⊕ 🕝 Text message 😊 🌵



Ok

Monday, Mar 26, 2018 • 2:34 PM

Increase that order to 10 units please. I had more orders come in over the weekend

Monday, Mar 26, 2018 · 5:46 PM

Ok

Friday, Mar 30, 2018 · 2:20 PM

I'm sending you three selectors that I tested in both our Cav-15 receivers. Neither had trouble. And worked fine. I will send seven extras. I cannot replicate the problem with a full tension spring and both arms installed

1:40 🖾 1 🙆

① * * 4 ...

← Russell Phagen

D1 6 Q :

yesterday.... You can call again I'm open

Tuesday, Apr 17, 2018 • 2:32 PM

See

Yeah looks like the timing is just off

Wednesday, Apr 25, 2018 • 12:44 PM

Sorry I missed your call I'm at Fort Benning working an exercise I will call when I can or text me.

Monday, Apr 30, 2018 • 1:43 PM

4

Any update on the other 5 units to send us?

Yes I'm back and will get them boxed and shipped tomorrow

Coal thanks

⊕ Text message

⊕ ♦



Friday, Mar 30, 2018 • 8:57 PM

Not too late I leave to Dallas early tomorrow

Lol wrong person Russell on that last one

No worries



Tuesday, Apr 3, 2018 • 2:27 PM

Are those receivers on the way?

> No the anodized is ate up. **Hopefully Thurs**

You should just have us make these for you and trade us receivers lol

田 Text message 1:40 🗖 🛚 🚇

◎ * ♥ ◢ -

← Russell Phagen

receivers ior

Wednesday, Apr 11, 2018 • 10:17 AM

Saw the pics. Looks functional but I think you'll be fighting an up hill battle aesthetics wise. Particularly when it comes to the grip unless you have pannels that are supposed to be added

Need to get Karl under NDA so you can get his input too

Yes please send his email address

info@inrange.tv

Thursday, Apr 12, 2018 • 10:29 AM

Did I miss your call yesterday.... You can call again I'm open

Tuesday, Apr . 4.018 • 2:32 PM

① Text message

(i) 4

Page 21

① 3 學 / ...

← Russell Phagen

□ 6 0

Yes I'm back and will get them boxed and shipped tomorrow

Cool thanks

Friday, May 18, 2018 • 10:21 AM

Did the new selectors still have issues?

Haven't had any problems with the lowers I assembled here

No issues except his lower. I think his safety hole was over reemed

Gotcha

Monday, Jun 11, 2018 • 12:30 PM

(i) (j)

⊕ 🕞 Text message

1:40 🔘 🛚 😉

① * * ...

← Russell Phagen

DI & Q

No issues except his lower. I think his safety hole was over reemed

Gotcha

Monday, Jun 11, 2018 • 12:30 PM

Proceed... When you etch the logo we will want that as big as fits

Wednesday, Jun 13, 2018 · 12:29 PM

You guys are getting a lot of messages to the GWACS Facebook page asking about order status and availability

Thanks

Wednesday, Jun 20, 2018 • 4:41 PM

Your lowers are at anodizing currently

① Text message

⊕



Cool

Friday, Jun 22, 2018 • 11:00 AM

More messages on Facebook about lower availability

Are you close to running out?

Yep will be out by tomorrow.

Friday, Jun 29, 2018 • 7:20 PM

Your lowers are back from anodizing. We'll start engraving them next week.

Ok

Thanks.

More questions piling up on Facebook too

⊕ ि Text message © \$

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Russell Phagen

0,60

Yes I'm about to do an announcement

Do you have another run of MKIIs scheduled?

Not at this time the current plan is shut down move to next gen and roll out big with several distributors. Which I will include you.

They the customers are not going to be happy... They are already got pitch forks out

But they will be happy when it finally comes together

I've noticed...I've told the Inrange patrons they should buy now if they want a MKII, change will be coming

Those units you sent me are all already sold

① 图 Text message

(i) 4

Page 25

① * ▼ ◢ ...

← Russell Phagen

DI C Q

Inrange patrons they should buy now if they want a MKII, change will be coming

Those units you sent me are all already sold

I think we have 29 black blems. 14 zombie green. 24 more coyote tan that require some milling in the trigger well. 12 more pink. And 24 more mixed colors.... Between color shots

Give me a deal on the ones requiring work and I'll deal with it here

Ok ill put something together this weekend

How many units total did you guys produce since you got it?

 $^{f extsf{ iny}}$ I think 6000 plus

① Text message

⊕ ψ

1:39 🖸 1 🙆

O * - 4 =

← Russell Phagen

DI & Q

guys produce since you got it?

I think 6000 plus

I would have to go to the books to know for sure

Just curious

How many do you think you sold since the WWSD thing on Inrange?

3000 plus

And I have potential orders lined up go 9000 asap

I'm working a 500k investment that refurbs and buys new machines Two new molds and full on marketing campaign it will pay back the investor 850,000 plus 8percent equity

That's pretty awes infe. Let

① Text message

⊕

139 0 1 0

Russell Phagen

machines Two new molds and full on marketing campaign it will pay back the investor 850,000 plus 8percent equity

That's pretty awesome. Let me know what I can do to help you roll it out.

> Our new models will reduce secondary ops by 50 percent

I am also working on a retail box that is like Magpul for better retail reponse

Regarding your public statement I would include something along the lines of

"We are thankful for InRange TV's WWSD project reinvigorating interest in the product and allowing us to sell all out our MKII product line.

Text message

139 10 1 9

0 X P A 6

← Russell Phagen

D1 6 Q

This year the CAV-15 MKII turns 15 years old and the mold is due for some serious maintenance and the product like has been in need of a feature update for some time

The MKIV will incorporate a number of features we've wanted to add incorporate since acquiring the CAV-15 in 2012. Some of these were recommended by Russell Phagan aka SinistralRifleman.com who has been involved with the CAV-15 product line since 2001, others our engineers have included to improve manufacturing and meet the needs of the modern firearms market."

What are you anticipating the new weight to be?

Variance and distribute MKIII

① Text message

⊕ ψ



The MKIV will incorporate a number of features we've wanted to add incorporate since acquiring the CAV-15 in 2012. Some of these were recommended by Russell Phagan aka SinistralRifleman.com who has been involved with the CAV-15 product line since 2001, others our engineers have included to improve manufacturing and meet the needs of the modern firearms market."

What are you anticipating the new weight to be?

Variance and distribute MKIII will be the same the MKIV will be a couple of ounces lighter

What are you calling the MKIII?

⊕ 🕝 Text message 😊 🌵

1:38

(i) * * / ...

← Russell Phagen

I like what you just suggested and will use that

Tuesday, Jul 3, 2018 • 5:31 PM

Back in another meeting

Wednesday, Jul 25, 2018 • 2:48 PM

Laser engraving today

1-4 will be marked

GWACS ARMORY SPECIAL EDITION JENKS, OK

5-8

RESTRICTED FOR **GOVERNMENT AND LAW ENFORCEMENT USE ONLY**

Ok great!

Wadnesday Jul 25 2018 . 6:26 DM

田 Text message

1:38 ◎ * ♥ ◢ ... Russell Phagen

Wednesday, Jul 25, 2018 • 6:26 PM

Test before commencing

Test lower

Looks good what do you think

I think it's good

I'll have start lasering the lowers if you're good with it

Wednesday, Jul 25, 2018 • 8:17 PM

I think we need to move the power series down some

Independent of the logo?

Move the logo down with the power series to iliminater the gap and that will work

I'd suggest just dre ""

(四)(四) Text message

1:38 🖾 👔	e		① :	◎ * ♥ ◢ •	
← Russ	ell Phagen		8	Q	*
l'd sug	gest just droppi			۲	′es
Good to	o go?				
	Thursday, Jul 26, 201	8 • 5:5 ⁻	1 PM		
screw s	ne of my butt pla sets, can you ser r please?				
				Sı	ıre
Thanks	3				
	Tuesday, Jul 31, 2018	3 • 6:18	PM		
Lowers	are shipping				
	Great your butt in the morning	plate	will	shi	p
Thanks	\				

1:38 🗗 🕽 🚇

① * * 1

← Russell Phagen

D1 6 9 :

Wednesday, Sep 5, 2018 • 8:34 PM

Did you get a chance to talk to Judd?

I did he wanted to see how his meeting tomorrow goes with an investor... I'll follow up with him and let you know

Ok

Even if you get the new investor going 6 months off the market waiting for new mold would be pretty rough

Wednesday, Sep 5, 2018 • 9:36 PM

Yep I know

Friday, Sep 7, 2018 • 8:53 AM

I'd like to set up a call with Jud. To talk about the InRange project.

① Text message

© 4

1:38 🚨 🥻 🗿

← Russell Phagen

918-812-2444 is his phone

Thanks

Monday, Sep 10, 2018 • 1:49 PM

Another point to mention to Jud is Mike is interested in investing in the MKiii.

Wednesday, Sep 12, 2018 · 8:17 PM

Good copy

Friday, Sep 14, 2018 • 12:55 PM

Any progress on setting up a conference call?

Friday, Sep 14, 2018 · 3:55 PM

Not yet he is working on our end

Monday, Sep ∠ J18 • 3:48 PM

田田 Text message ⊕

1:37 🖸 🕽 🗿

(i) * * / ...

Russell Phagen

NOT yet ne is working on our end

Monday, Sep 24, 2018 • 3:48 PM

Hey man I need 2 buttplate and screws if you can send them out

Friday, Nov 16, 2018 • 6:49 PM

What email address did you want me to send that shipping label to?

Michelgjones@gmail.com

What's your address?

3134 E 146th Place S Bixby OK. 74008

Monday, Nov 19, 2018 • 2:08 PM

Mailed you an envelope with a label in it 4

Text message (£) \$

1:37 🖸 🛙 🔞

① * ***** 🖈 🕍 🔓

← Russell Phagen

Monday, Nov 19, 2018 • 8:20 PM

Ok ill watch for it and let you know when I send

Thanks

http://www.kearms.com/CAV -15MKIIHammerPin.aspx

Nice lol

Wednesday, Dec 5, 2018 • 7:24 PM

Did the envelope arrive?

Yes I will get it sent in the morning!

Thanks I appreciate it!

Thursday, Dec 20, 2018 • 11:49 AM

Hey man did you ever get a chance to mail that buttplate?

⊕ 🔞 Text message

⊕

Thursday, Dec 20, 2018 • 9:40 PM

Damn I'm sorry I am putting it in a box tonight

Thanks

Friday, Dec 21, 2018 · 6:58 PM

Heard anything else from Jud about moving forward with new molds? He never responded to me.

I have not I have not spoke with him much lately

Some people have gotten messages that new receivers will be available first quarter 2019....but I'm not holding my breath

12/21/18, 7:02 PM

Attach recent photo

⊕ Text message © \$

Message

From:

russell@kearms.com [russell@kearms.com]

Sent:

8/27/2019 3:56:57 PM

To:

Paul Levy (paul.levy@brownells.com)

Subject:

WWSD 2020/Polymer Receivers

Flag:

Flag for follow up

Paul,

We are actively working on revising the CAV-15 MKII design to modernize it and refine things from a manufacturing perspective. We are currently 4-6 months out on mold completion.

It will be possible to have a 3D printed sample in the Brownell's booth at SHOT Show 2020. We are willing to help staff your booth to help answer product questions related to the rifles and receivers.

The pricing is as follows on a complete WWSD 2020 14.5" (with permanent flash hider rifle).

Price to Brownell's: \$1219.51 each

MSRP: \$1524.95

This pricing does not include packaging; I assume Brownell's will want to develop packaging for the rifles in line with your other projects.

It also does not include a magazine (Brownell's purchases magazines in much larger quantities than we do.)

This assumes a purchase order of 500 units as we discussed.

We are currently estimating pricing on stripped lowers at \$99.95 MSRP each, Dealer at \$74.95 each, Brownells Price at \$59.95 each

Complete lowers with Mil-Spec Fire control ready to mount an upper. \$174.95 MSRP each, \$131.21 each dealer, \$104.95 each for Brownells.

Please let me know your thoughts. With a PO for 500 units of rifles we will start putting things in motion to build them all.

Regards,

Russell Phagan KE Arms Sales & Marketing Director 480-466-8832



6/29/2021

Mail - Shel Jones - Outlook

RE: GWACS Armory CAV 15

Paul Levy <paul.levy@brownells.com>

Fri 4/20/2018 9:10 AM

To: Shel Jones <sjones@gwacsdefense.com>

Shel.

Based on that retail pricing for the lowers, we would probably be looking at the following:

EAV-15 MKIII

Retail \$149

Dealer \$120

Cost \$89 (40%)

AV-15 MKW

Retail \$179

Dealer \$150

Cost \$107 (40%)

At that pricing structure, with WWSD builds, we'd be looking at 3,000 MKIII lowers & 2,000 MKIV lowers the first year. That is a forecast on my part, and would obviously change depending on pricing

Thank you,

Paul Levy Director of Product Management



Email: paul.levy@brownells.com

Address: 3006 Brownells Pkwy, Grinnell, IA, 50112

Phone: 641-623-5401 Direct: 641-623-8026 OrderLine: 1-800-741-0015

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From: Shel Jones [mailto:sjones@gwacsdefense.com]

Sent: Thursday, April 19, 2018 1:46 PM To: Paul Levy <paul.levy@brownells.com> Subject: RE: GWACS Armory CAV 15

Paul,

Attached are two FFLs for GWACS the first one is the FFL that the variance should be against. This is the FFL we do all manufacturing 03970.



https://outlook.effice.com/mail/d/AAMkAGJhZTZjODdtLTNmZjctNDE1ZS1iMGYxLWE5MzhhYjg0NmRINQBGAAAAAACCwKgUdRVwQJqLKkXL2T%2... 1/3

6/29/2021

Mail - Shel Jones - Outlook

We use the second FFL, 03657 for our transfers to customers as well as any firearms we purchase for resell. This would also be the FFL I would use to buy from Brownells.

Pricing on the Next models CAV-15 MKIII - Fixed A1 Stock with improvements, expanded trigger guard for use with gloves, QD Ports, improved finish, Standard 5.56 mag well Retail \$149 dollars, Dealer

CAV-15 MKIV - Adjustable Lower with fixed cheek weld, expanded trigger guard, multiple QD ports, removable hand quard plates, Standard 5.56 mag well Retail \$179 dollars

Can you tell me what the dealer and Brownell's prices should be.

Shell

From: Paul Levy <paul.levy@brownells.com> Sent: Thursday, April 19, 2018 7:00 AM To: Shel Jones <sjones@gwacsdefense.com> Subject: RE: GWACS Armory CAV 15

Shel,

Yes, we'd be happy to pass along a letter of intent regarding quantity. Can you advise on price structure? I can't really pass along a quantity without knowing the cost.

Regarding the variance, let me get Faxon's Manufacturing FFL, and I'll pass along ours, that way we are all on the same page with the exact info. Would you like us to submit the variance? We would submit the variance with GWACS, and will note Faxon as an assembler.

Markings would likely be, but are not firm:

Brownells Inc. Montezuma, IA USA CAL 5.56x45mm WWSD

Serial number range: WWSD-10001 to WWSD-99999

Paul Levy Director of Product Management



Email: paul.levy@brownells.com

Address: 3006 Brownells Pkwy, Grinnell, IA, 50112

Phone: 641-623-5401 Direct: 641-623-8026 OrderLine: 1-800-741-0015

6/29/2021

Mail - Shel Jones - Outlook

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From: Shel Jones [mailto:sjones@gwacsdefense.com]

Sent: Wednesday, April 18, 2018 1:44 PM To: Paul Levy <paul.levy@brownells.com>

Subject: GWACS Armory CAV 15

Paul,

Good talking to you again, I know we are excited about working with Brownells!

I brought up that we are seeking investment/financing to fund the new molds and some better equipment to make variance easier to do which will allow more flexibility and a much more appealing product. I was just updating our president and he mentioned that he could expedite us closing a deal if he had a letter of intent from Brownells to purchase a number of lowers over a period of time, higher being better.

Shell

Shel Jones

GWACS ARMORY LLC 1000 RIVERWALK TERRACE 1ST FLOOR JENKS OK 74037 918-794-5670



Brownells 2018 Projected Orders for GWACS MKIII, MKIV & WWSD Lower Receivers

All figures noted below are 2018 Projections as of 5-17-18. These figures do not reflect an active Purchase Order from Brownells Inc to GWACS Armory LLC.

MKIV Lower Receivers

0	\$107.00	per	unit
	7 101.00	NCI	CHILL

0	G401	Black	2,400
0	G402	FDE	600
0	G403	OD Green	240

MKIII Lower Receivers

\$89.00 per unit

0	G301	Black	2,400
0	G302	FDE	600
0	G303	OD Green	240

WWSD Lower Receivers

\$89.00 per unit

0	GV301	Black	1,000
O	GV302	FDE	1,000
0	GV303	OD Green	0

Paul Levy

Director of Product Management

5-17-18

200 South Front Street . Montezuma, IA 50171-1000 USA Main: 641.623.5401 • Fax: 641.623.3896 • Orders: 800.741.0015 www.brownells.com

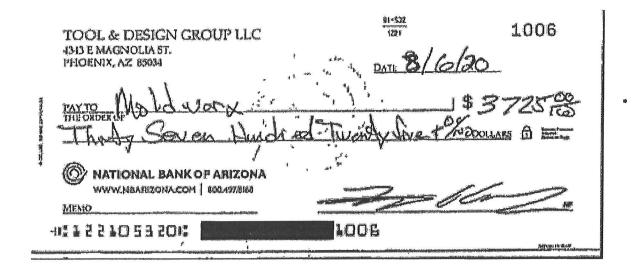


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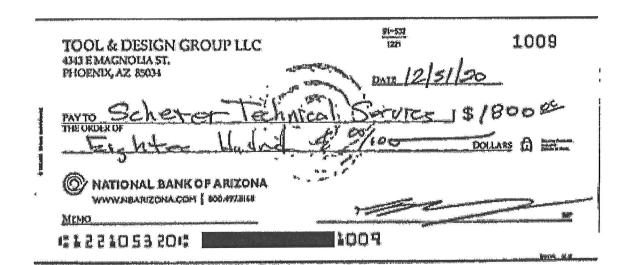


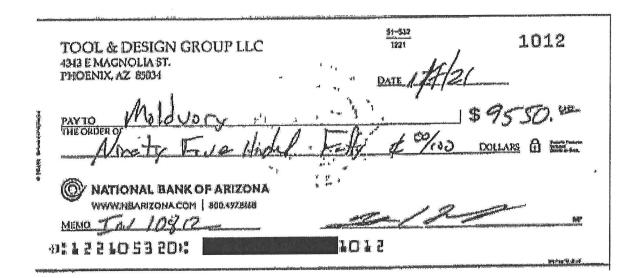
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Shel Jones

From:

Sent: Tuesday, June 2, 2015 2:21 PM

To: russell@kearms.com

Subject: RE: NDA

Attachments: GWACS Armory Investment Opportunity 4.0.pptx

Shel Jones

Yes you should have this one?

From: russell@kearms.com [mailto:russell@kearms.com]

Sent: Tuesday, June 02, 2015 2:06 PM

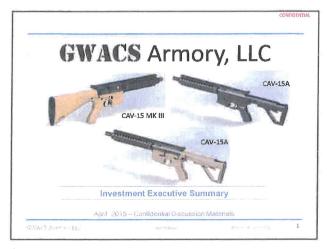
To: Shel Jones Subject: NDA

Shel,

Signed NDA from Mike and KE Arms Attached. I can just give him the files I have already if that works.

Thanks,

Russell Phagan KE Arms Marketing Director 480-466-8832



EXECUTIVE SUMMARY GWACS Armory, LLC. [GAL] Is a federally licensed manufacturer and import/exporter of firearms. GAL manufactures and sells a Polymer semi-automatic AR-15 lower receiver known as the CAV-15 MK II as well as a fully automatic version for military and law enforcement customers. In 2012 GAL purchased the Intellectual property, tooling, injection modifing and vibration welding equipment to manufacture the CAV-15 MK II, an AR-15 Lower Receiver with a fixed stock. GAL moved the manufacturing equipment to Tulta, OK in early 2012 spending approximately nine months getting manufacturing up and running; the CAV-15 MK II had not been in production since 2009. GAL is currently seeking \$500,000 to finalize development and bring to market the new CAV-15A and CAV-15 MK III lower receivers/iffies. The CAV-15A and CAV-15 MK III benefit tremendously from advancements in modeling and injection mold tooling allowing of ord manifacily ower cost production and superior strength and aesthetics. The CAV-15A is an entirely new generation of the polymer AR-15 platform with an integrated collapsible stock. GAL's immediate focus is to finalize the development and have the new tooling built for the CAV-15A, CAV-15 MK III, and fore grip. We are nearing completion of an eight month development cycle on the new models as well as matching front furniture. Manufacturing process for the injection mold tooling will take approximately ten weeks. During this period GAL will focus our branding, marketing and advertising strategy to most effectively realize sales revenue and profitability for our stakeholders. OAL DERING

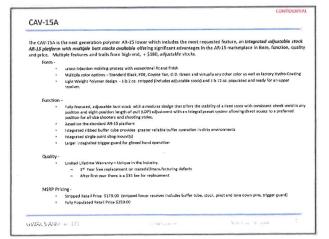
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INTRODUCTION GAL is an engineering and firearms manufacturing innovator of polymer AR-15's in the commercial marketplace with an excellent reputation for quality products and superior customer service The CAV-15A and CAV-15 MK III will be the premier lightweight durable polymer AR-15 lower receivers with a significant cost advantage over comparable systems. More than one million AR-15's were sold in 2012 and annual sales are estimated to increase 7-10% each year. Sales of AR-15 rifles and accessories are estimated to be between \$1.25 and \$2.0 billion annually. GAL has established a dominate position within the AR-15 market segment for durable lightweight polymer Completion of the next generation Polymer AR15 lower focused on improvements suggested by weapons experts, dealers and end customers. investment in tooling for new products and additional manufacturing equipment to allow us to significantly reduce cost and enter the market as a high quality, low cost feader while maintaining excellent margins throughout the product line. Aggressive marketing campaign to increase brand recognition and sustain loyalty with current and future The vision and experience of our management team combined with an exceptional Advisory Board offers many years of combined experience in product development, manufacturing and sales providing the necessary ingredients to implement our comprehensive strategic plan.

3

> Technology leader for strength and durability in the lightweight AR-15 market > Low cost producer and sales leader with excellent margins > Multiple leading edge products ✓ Adjustable Stock CAV-15A ✓ Fixed Stock CAV-15 MK III ✓ Matching Fore Grip / Front Furniture Multiple Profitable Markets ✓ Commercial markets ✓ Law Enforcement Markets ✓ Foreign Markets

4



CAV-15 MK III

The CAV-15 MK III receiver offers algorificant functional and cosmetic improvements over the current CAV-15 MK II. GWACS Armory worked with existing customers of the CAV-15 MK II to incorporate functional and cosmetic improvements and the most desired features into the new CAV-15 MK III while lowering the MSRP considerable.

Form
Latest injection moding process with exappional fit and finish

Multiple codes cottoms - Seadand filest, PCB, Copport Tin, DD. Green and virtually any other color as well as factory hydro-Coating

Ugih Winglin Polymer design - 16 lbc. uniqueed and tilb 12 lbc. populated and ready for an upper receiver.

Function
Integrated double buffer tube provides greater reliable buffer operation in cirty emrit someonic

Integrated steple point sign provential

Larger integrated double point sign provential

Coality
United Ulterine Warmanty
1 "Was fire replacement on material/insunfacturing defects

After first year there is a \$15 fee for replacement

MSRP Pricing - %

• So look Retail Price \$199

5

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CONTIDUATION

Low Cost Sales Leader — MSRP at least 30% lower than Colt/Bushmaster. GAL low cost sales strategy will attract additional customers into the AR-15 market which is projected to see well over one million rifles sold in 2013.

Low cost of production and high level of quality enables GAL to sell well below average industry prices penetrating the larger market while maintaining attractive profitability.

Comparative Cost of Goods Sold:

GWACS GAR-15- Total material cost per lower receiver is approximately \$7.50 and can be produced at a rate of 60 units per hour per machine.

Colt/Bushmaster — Total cost of forgings and materials for a comparable lower receiver to the CAV-15A is over \$205 with a production rate of approximately \$5-8 per hour per machine.

Marketing, advertising and sales:

GAL will have four channels to market.

Direct Retail Sales —Online/Storefront

Dealer Sales

Total rivulture Sales

Total cost of Sales

Direct and through import/Export Brokers

COMPETITIVE COMPARISON

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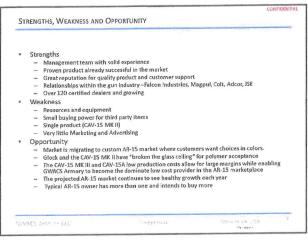
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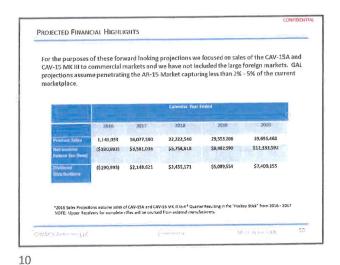
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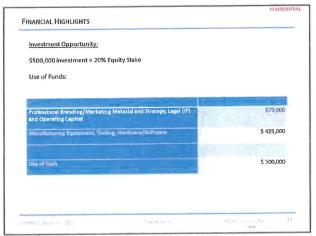
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